

shown in elevation in FIGS. 5C and 5D. In FIG. 5C, a first patch 535 is embroidered into the matrix of fabric 500 using conductive thread. A face of patch 535 is covered by a patch 537 of a non-conductive, dielectric material, such as a layer of fabric, an applied layer of adhesive, etc. A second conductive patch, preferably coextensive in area with patch 535, is disposed over non-conductive patch 537, thereby forming a capacitor. A conductive contact lead 542, which may simply be the end of the conductive thread making up patch 540, is taken from the patch and, if desired, stitched into fabric 500. A similar lead 544 is taken from patch 535.

Once again, one or both of patches 535, 540 may be formed from an already-woven conductive material attached to panel 500, instead of being built up on that panel by embroidery.

In the alternative shown in FIG. 5D, a pair of patches 550, 552 are embroidered into (or attached onto, or woven into) separate panels of fabric 500a, 500b. The panels are separated by an intervening dielectric layer 554, which may be simply another layer of fabric 500, or a more traditional dielectric material such as plastic. When the layers are combined into a composite construction 555, patches 550, 552 overlie each other across layer 554. A contact lead 560 drawn from patch 552 can be brought through layer 550 and into layer 500a, thereby allowing both capacitor leads 560, 562 to reside on the same fabric panel 500a for connection to other components. Using this approach, it is possible to conveniently obtain relatively large capacitor "plate" areas; for example, panels 500a, 500b can be concentric cylindrical sleeves, with patches 550, 552 radially aligned and extending around the entire circumferences.

An inductor may be formed as shown in FIG. 6A. A non-conductive fabric matrix 600 has a conductive (and, desirably, magnetically permeable) fiber or thread 605 stitched into a spiral pattern 607. The ends of fiber 605 are connected to other electronic circuitry on matrix 600, or to external circuitry using conductive fasteners as described above. To avoid resistive effects (which can, for example, reduce the Q-factor of the inductor), it is preferred to use fiber of low resistivity, such as the foil-wrapped fibers used in organza fabrics or a conductive thread having a high metal content. It may also be preferred that matrix have enhanced magnetic permeability (although not electrical conductivity) in the region of spiral 607 in order to concentrate the magnetic field within the region of the inductor.

Greater inductance can be obtained by expanding the size of spiral pattern 607, or by stacking multiple layers of fabric 600a, 600b, 600c, each with its own spiral pattern 607a, 607b, 607c, as shown in FIG. 6B. To maintain proper current flow through each spiral pattern, the layers 600a, 600b, 600c are isolated from one another, e.g., using intervening fabric panels (not shown). This design will, however, introduce capacitance, and the component will behave as an LC circuit rather than as an inductor.

In another embodiment, illustrated in FIG. 6C, the fabric panel 600 is formed into a cylindrical sleeve, and the spiral pattern 615 formed by winding a conductive fiber around the circumference to form the inductor structure 620. For example, panel 600 may in this case be a cuff or a shirtsleeve segment. Any of the foregoing inductor designs can be used in pairs or groups, disposed closely enough to each other so the coils magnetically couple, to determine the orientation of one or more of the inductors; this permits, for example, construction of fabrics that "know" their own orientation.

Such an approach is shown in FIG. 6C, where inductor 620 is connected to a sensing circuit 625 that measures the

current produced in inductor 620 as a result of magnetic coupling to another inductor 630, which is energized by a control logic circuit 635. The orientation and proximity of inductor 630 with respect to inductor 620 determines the degree of magnetic coupling, and hence the induced current level, in the latter inductor. This current level may be provided to control logic 635, as indicated in the figure, for use in connection with a desired application embodied in the control logic. Multiple energized coils with known orientations and positions, and magnetically coupled to sensing coil 620, can be used to determine the orientation of coil 620 with precision.

The inductors described above may be used, e.g., as coil antennas for reception and/or broadcast. It should be noted, however, that other types of antennas can also be realized with the invention. For example, connecting a voltage source across an anisotropically or isotropically conductive fabric exhibiting some resistivity creates a dipole that can be used as an electrostatic antenna to sense the magnitude and orientation of an electric field gradient.

A transformer may be formed as shown in FIGS. 7A, 7B. In FIG. 7A, a pair of fabric panels 700a, 700b each has a conductive, magnetically permeable fiber or thread 705a, 705b stitched into a spiral pattern 707a, 707b. The spirals each connect to other fabric-borne circuitry, or terminate in a pair of conductive fasteners for external connection. The panels 700a, 700b are spaced closely enough (and, desirably, are oriented parallel) to permit magnetic coupling between the spiral patterns 707a, 707b. Energizing one of the spirals induces a current in the other spiral, the induced voltage being proportional to the ratio of turns in the two spirals. An intervening, non-conductive fabric panel 710 may be introduced between panels 700a, 700b to maintain separation therebetween, or the spiral patterns 707a, 707b may be isolated from each other by disposing them on opposite sides of the respective fabric panels without penetration through the fabric.

Alternatively, the panels 700a, 700b can be formed into concentric cylindrical sleeves, with spirals 707a, 707b wound around the circumferences and radially aligned with each other during use. In this case, panels 700a, 700b may, for example, be part of the sleeves of a jacket and a shirt worn thereunder.

Resistors are straightforwardly formed simply by using conductive thread or fabric having a desired degree of resistivity. Resistive networks can be formed using threads or fabrics of varying resistivities.

It will therefore be seen that the foregoing represents a new and highly versatile approach to the construction of electrical circuits using fabrics both as substrates and to form electrical components. The terms and expressions employed herein are used as terms of description and not of limitation, and there is no intention, in the use of such terms and expressions, of excluding any equivalents of the features shown and described or portions thereof, but it is recognized that various modifications are possible within the scope of the invention claimed.

What is claimed is:

1. A textile fabric having electrical functionality, the textile fabric comprising:

- a. a first series of parallel fibers, said fibers being electrically non-conductive;
- b. interwoven therewith in a perpendicular direction thereto, a second series of parallel fibers, at least some of said fibers being electrically conductive, said first series and second series of parallel fibers forming a matrix;